

# Fitting Front Sub-frame to Chassis Rear Bush 44AT



OE Bush



Chassis Face



Existing bolt &  
Large washer



## Bush Fitting

Following the removal of the OE bush press the 44AT Polybush in from the top side of the sub-frame. With the bush fully seated, insert the tube. Repeat for the other bush.

Attach the sub-frame to the chassis with the large washer supplied with the kit between the flat side of the bush and the chassis. Use the existing bolt and large washer to secure the sub-frame to the chassis.

Washing up liquid should be used to ease the bush insertion process.



Use washing up liquid or tyre soap to fit. Copper Grease or similar products are not needed.

# Fitting Front Anti Roll bar link bushes 44AM



Upper = 44AM  
on inside +  
44CA on outside

Lower = 44AM  
x 2 + tube +  
washer on  
outside



Washer on  
outside under  
head of securing  
bolt (lower end  
of drop link)

44CA conical face  
accepts conical face of  
original shoulder bolt  
(upper end of drop link).

## Bush Fitting

Following the removal of the OE bushes push both halves of the lower polyurethane top hat bushes (44AM) into the bottom of the arm from each side. With the two top hat halves fully home in the housing now inset the tube. The washer fits between the securing bolt head and the outer 44AM.

Into the top of the drop link arm insert a 44AM on the inside (side that mounts to the anti roll bar) and insert a 44CA (conical face) into the outside of the arm. Use the existing conical shoulder bolt to attach to the anti roll bar.



Use washing up liquid or tyre soap to fit. Copper Grease or similar products are not needed.

# Fitting Front Wishbone Rear Bush (pressed arm) 44K



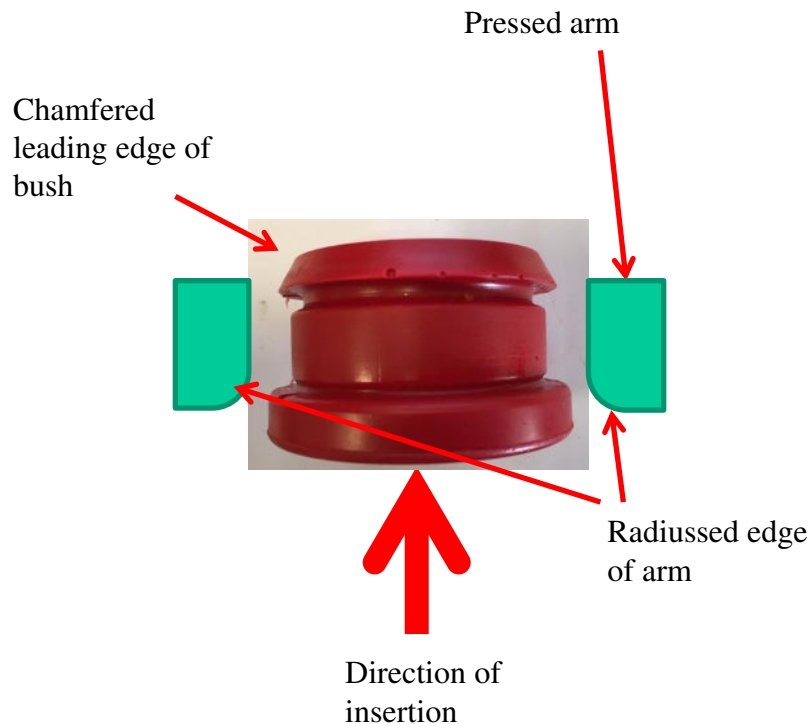
## Bush Fitting

Following the removal of the OE bush and sleeve clean the bore and apply some washing up liquid.

Now insert the 44K bush with the chamfered edge into the radiussed opening in the pressed arm.

Now insert the tube.

Repeat for the other arm



Use washing up liquid or tyre soap to fit. Copper Grease or similar products are not needed.

# Fitting Front Anti Roll bar link bushes 44AM - Alternative



Normal OE link



Conical shoulder bolt

## Bush Fitting

For a link arm where the upper bush is not retained by a conical shoulder bolt, the 44CA bush can be replaced by a 44AM with a tube and washer on the outside.

Alternative OE link



Replace 44CA with  
44AM + 44AM tube  
+ 44AM washer



Use washing up liquid or tyre soap to fit. Copper Grease or similar products are not needed.