



Polybush®

Revolutionise Your Ride

LCV

Product Range



[www.polybush.co.uk](http://www.polybush.co.uk)

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O.E Number For Reference Only

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# FIAT

## Ducato (1994 - On)

Type	Code	Description	OE No	Bushes
	4BK	Front Wishbone - Rear Bush	1352228080	1
	4BN	Rear Leaf Spring Bush <b>Depends On Suspension</b>	1350009080	1
	4BD	Rear Leaf Spring - Rear Bush	1304640080	1
	4AW	Rear Leaf Spring Bush <b>4 Ton, High-Roof</b>	PART OF: 1355467080	1
	4BC	Rear Anti-Roll Bar Bush <b>With Bracket</b>	PART OF: 1393871080	1

## Case Study

### Produced for the West Midlands Ambulance Service

Issue:  
Vehicles suffer with premature bush wear and bushes cannot be purchased separately. This means the full Anti Roll Bar and Springs have to be replaced on a regular basis. This causes high downtime and increased workshop cost.

4AW



Saving more than £400  
Over buying O.E. Leaf Spring

4BC



Saving more than £250  
Over buying O.E. Bush

#### Polybush Solutions








- The 4AW and 4BC replace the parts which are only available by purchasing full leaf spring and anti-roll bar
- Polybush provide a cost effective solutions, keeping the vehicle on the road
- Cost saving of over £700 on parts alone

# FORD

## Transit Connect - P65, P70, P80 (2002 - 2013)







Type	Code	Description	OE No	Bushes
	40AR	Front Wishbone - Front Bush (14mm Bolt)	1477858	2
	40AY	Front Wishbone - Rear Bush	PART OF: 1073214	2
	40BY	Rear Leaf Spring - Front Bush	4367046	2
	40BX	Rear Leaf Spring - Rear Bush	4367044	2

## Transit V184, V185 (2000 - 2006)

Type	Code	Description	OE No	Bushes
	40BD	Front Wishbone - Front Bush	4131788	2
	40BC	Front Wishbone - Rear Bush	4540787	2
	40BV	Rear Leaf Spring - Front Bush	4055743	2
	40BW	Rear Leaf Spring - Rear Bush	4041521	2
	40CB	Front Anti-Roll Bar Bush 20mm	1748361, 4671720	2
	40BB	Front Anti-Roll Bar Bush 24mm	4041489	2
	40BA	Rear Anti-Roll Bar Bush 29mm	4041490	2

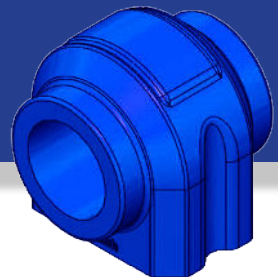
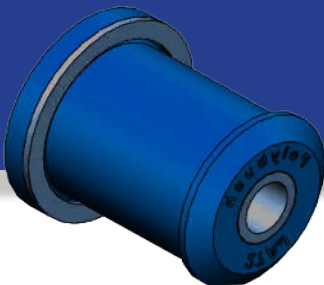
# FORD

## Transit V347, V348 (2006 - 2014)

Type	Code	Description	OE No	Bushes
	40BD	Front Wishbone - Front Bush	4131788	2
	40BC	Front Wishbone - Rear Bush	4540787	2
	40CA	Rear Leaf Spring - Rear Bush	1431075 / 1720481	2
	40CB	Front Anti-Roll Bar Bush 20mm	1748361 / 4671720	2
	40BB	Front Anti-Roll Bar Bush 24mm	4041489	2
	40BA	Rear Anti-Roll Bar Bush 29mm	4041490	2













### Why do they last longer?

Polybush material is not affected by oil, fuel & road contaminants and is extremely resistant to abrasion. Our bushes retain their original state and last 4-5 times longer than rubber or cheaper injection moulded polyurethane bushes.











# FORD

## Transit V362, V363 (2013 - On)

Type	Code	Description	OE No	Bushes
	40CR	Front Wishbone - Front Bush	PART OF: 2313932	1
	40CS	Front Wishbone - Rear Bush	PART OF: 2313932	1
	40CV	Rear Leaf Spring - Front Bush 60mm	1847580	1
	40DD	Rear Leaf Spring - Front Bush 76mm	1850274	1
	40CT	Rear Leaf Spring - Rear Bush	1818034	1
	40CX	Front Anti-Roll Bar Bush 21mm	1892603	2
	40CW	Front Anti-Roll Bar Bush 24mm	1810326	2
	40DB	Rear Anti-Roll Bar Bush 24mm - <b>SINGLE WHEEL AXLE</b>	1810738	2
	40CY	Rear Anti-Roll Bar Bush 28mm	2009788	2
	40CZ	Rear Anti-Roll Bar Bush 30mm	2300949	2
	40DC	Rear Anti-Roll Bar Bush 31mm - <b>DOUBLE WHEEL AXLE</b>	1810736	2
	40DA	Rear Anti-Roll Bar Bush 32mm	2009787	2

# ISUZU

## D-Max TFR, TFS (2012 - 2017)






Type	Code	Description	OE No	Bushes
	KIT 201	49A, 49B, 49D, 49E, 49F	SEE BELOW	18
	49A	Front Upper Arm - Inner Bush	89736-41473	4
	49B	Front Lower Arm - Inner Bush	89794-70871	4
	49D	Rear Leaf Spring - Front Bush	89423-43190	2
	49E	Rear Leaf Spring - Rear Bush	89735-74920	4
	49F	Rear Leaf Spring - Upper Shackle Bush	89794-65450	4
	49C	Front Shock Absorber - Lower Bush	PART OF: 89794-70973	2
	49G	Rear Shock Absorber Bush	PART OF: 89794-70162	2

# IVECO

## Daily MK3, 4, & 5

Type	Code	Description	OE No	Bushes
	KIT 176	Front Wishbone & Rear Spring Bush Kit	SEE BELOW	12
	KIT 196	Front Wishbone, Rear Spring & Shackle Bush Kit	SEE BELOW	14
	4AX	Front Wishbone - Upper & Lower Bush	504039506	1
	4AY	Rear Spring & Shackle Bush	504112265	1
	4BJ	Rear Anti-Roll Bar Bush 18mm	8581021	2
	4BH	Rear Anti-Roll Bar Bush 22mm	8581021	2




## Daily MK6

Type	Code	Description	OE No	Bushes
	KIT 209	4CA, 4CB, 4CC, 4CD	SEE BELOW	14
	4CA	Front Wishbone - Upper & Lower Bush	5801564281	1
	4CB	Rear Leaf Spring - Front Bush	5801623270	1
	4CC	Rear Leaf Spring - Rear Bush	5801523765	1
	4CD	Rear Leaf Spring - Hanger Bush	5801552156	1



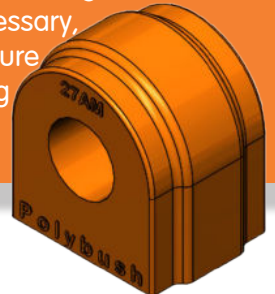
# IVECO

## Eurocargo 75.15

Type	Code	Description	OE No	Bushes
	4E	Rear Leaf Spring Bush	98482540	1
	4C	Rear Shock Absorber Bush	PART OF: SHOCK	1
	4W	Anti-Roll Bar Link Bush	8127423	1





### Fitting Polybush

Polybush's are fitted using normal workshop tools and equipment. Our bushes are designed to fit in the same way as original equipment bushes. Due to our interference fit no grease is needed, leaving customers with a real fit and forget solution. Where necessary, Polybush use low friction material to ensure free movement of the bush with mating components.




# MERCEDES

## Sprinter (1995 - 2006)

Type	Code	Description	OE No	Bushes
	2AG	Front Anti-Roll Bar Link Bush	901 323 0285	1
	2AE	Rear Anti-Roll Bar Link Bush	601 321 0350	1
	2XA	Small Anti-Roll Bar Link Bush (30mm Long Tube)	309 320 0073	1
	2XK	Large Anti-Roll Bar Link Bush (36mm Long Tube)	667 320 0073	1
	2XH	Front Anti-Roll Bar Bush 22mm	901 323 0185	1
	2AF	Front Anti-Roll Bar Bush 25mm	904 323 0085	1
	2AH	Rear Anti-Roll Bar Bush 22mm	901 326 0081	1
	2XP	Rear Anti-Roll Bar Bush 27mm	908 326 0881 / 2DO511513B	1
	2AK	Rear Anti-Roll Bar Bush 30mm	904 326 0981	1
	2XB	Rear Anti-Roll Bar Bush 33mm	904 326 1081	1

# MERCEDES

## Sprinter (2006 - 2018)

Type	Code	Description	OE No	Bushes
	2AE	Rear Anti-Roll Bar Link Bush <b>EXCEPT 4.6 &amp; 5T</b>	601 321 0350	1
	2XA	Small Anti-Roll Bar Link Bush (30mm Long Tube)	309 320 0073	1
	2XK	Large Anti-Roll Bar Link Bush (36mm Long Tube)	667 320 0073	1
<b>4.6T &amp; 5T Without Pneumatic suspension</b>				
	2AL	Front Anti-Roll Bar Bush	906 323 1685	1
<b>3.5T, 4.6T &amp; 5T 2WD BOX To Chassis - E0586281</b>				
<b>3.5T Platform To Chassis - S489823</b>				
<b>4.6T &amp; 5T Platform To Chassis - N446052</b>				
<b>5T 4x4 Box To Chassis - S730762</b>				
	2AM	Rear Anti-Roll Bar Bush 15mm - <b>3.5T</b>	906 326 0781	1
	2AK	Rear Anti-Roll Bar Bush 30mm - <b>4.6T &amp; 5T</b>	904 326 0981	1
	2XB	Rear Anti-Roll Bar Bush 33mm - <b>3.5T</b>	904 326 1081	1
	2XN	Rear Anti-Roll Bar Bush 33mm - <b>4.6T</b>	906 326 0481	1
	2XO	Rear Anti-Roll Bar Bush 41mm - <b>5T</b>	667 326 1381	1

# MERCEDES

## Sprinter B907 (2018 - On)




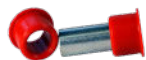




Type	Code	Description	OE No	Bushes
	2AE	Rear Anti-Roll Bar Link Bush <b>EXCEPT 4.6 &amp; 5T</b>	601 321 0350	1

## Sprinter B910 (2018 - On)

Type	Code	Description	OE No	Bushes
	2AE	Rear Anti-Roll Bar Link Bush <b>EXCEPT 4.6 &amp; 5T</b>	601 321 0350	1

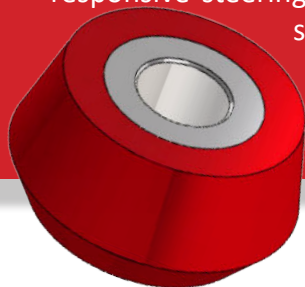
# MILKFLOAT

Cabac, Electron, HR5, Morrisons & ST150

Type	Code	Description	OE No	Bushes
	8B	Front Leaf Spring Bush <b>CABAC</b>	N.A.S	1
	8D	Rear Leaf Spring Bush <b>CABAC</b>	N.A.S	1
	8J	Leaf Spring Bush 1-3/4 Inch (Narrow) <b>CABAC</b>	N.A.S	1
	8H	Front Leaf Spring Bush (14mm Bolt) <b>Electron</b>	N.A.S	1
	8A	Front Leaf Spring Bush <b>HR5</b>	N.A.S	1
	8C	Rear Leaf Spring Bush <b>HR5</b>	N.A.S	1
	8K	Leaf Spring Bush <b>Morrisons DE</b>	N.A.S	1
	8P	Rear Leaf Spring Bush ST150	N.A.S	1






## What are the benefits of Polybush?

Not only will our bushes last longer, Polybushes provide improved control due to consistent steering geometry. Our bushes offer responsive steering, better road handling and due to the correct suspension alignment will decrease tyre wear.








# PEUGEOT

## Boxer - Citroen Relay & Fiat Ducato (2006 - On)


Type	Code	Description	OE No	Bushes
	4BK	Front Wishbone - Rear Bush	1352228080	1
	4BN	Rear Leaf Spring Bush <b>Depends On Suspension</b>	1350009080	1
	4BD	Rear Leaf Spring - Rear Bush	1304640080	1
	4AW	Rear Leaf Spring Bush <b>4 Ton, High-Roof</b>	PART OF: 1355467080	1
	4BC	Rear Anti-Roll Bar Bush <b>With Bracket</b>	PART OF: 1393871080	1

## Partner (2008 - 2015)

Type	Code	Description	OE No	Bushes
	39L	Front Lower Arm - Front Bush	PART OF: L26/15OR	1
	39M	Front Lower Arm - Rear Bush	PART OF: L26/15OR	1
	39R	Front Anti-Roll Bar Bush 24mm	5094.E4	2
	39N	Front Anti-Roll Bar Bush 24.5mm	5094.E6	2
	39P	Front Anti-Roll Bar Bush 25mm	5094.E7	2

# VAUXHALL















Combo (2005 - 2012)

Type	Code	Description	OE No	Bushes
	47A	Front Wishbone - Rear Bush	352310 13138151 24430103	1



# VOLKSWAGEN







## Caddy MK3, 3.5 & 4 (2010 - 2020)

Type	Code	Description	OE No	Bushes
	44CB	Front Wishbone - Front Bush	1K0-407-182	2
	44M	Front Wishbone - Rear Bush <b>MK3 Only</b>	1K0-199-232-J	2
	44EX	Front Wishbone - Rear Bush <b>MK3.5 &amp; 4</b>	1K0-407-183-P 5Q0-407-183	2
	44EY	Rear Leaf Spring - Bush Set	6K9-501-541	4
	44W	Front Anti-Roll Bar Bush 19.6mm	1K0-411-303 AG/K/BF	2
	44X	Front Anti-Roll Bar Bush 20mm	1K0-411-303 AN/AB	2
	44Z	Front Anti-Roll Bar Bush 21.7mm	1K0-411-303 BH/AJ	2
	44AA	Front Anti-Roll Bar Bush 22mm	1K0-411-303 AD/AQ	2
	44AB	Front Anti-Roll Bar Bush 22.5mm	1K0-411-303 Q/BJ/AK	2
	44AC	Front Anti-Roll Bar Bush 23mm	1K0-411-303-AM	2
	44AD	Front Anti-Roll Bar Bush 23.6mm	1K0-411-303 BK/AL/R	2
	44AE	Front Anti-Roll Bar Bush 24mm	1K0-411-303	2
	44EU	Rear Anti-Roll Bar Bush 19mm	2K0-511-413	2
	44EW	Rear Anti-Roll Bar Bush 20.5mm	2K3-511-413	2







# VOLKSWAGEN

Crafter 35 & 50 (2006 - On)















Type	Code	Description	OE No	Bushes
	2AL	Front Anti-Roll Bar Bush 23mm	906 323 1685	1
	2AE	Rear Anti-Roll Bar Link Bush	601 321 0350	1
	2AM	Rear Anti-Roll Bar Bush 15mm	906 326 0781	1
	2AK	Rear Anti-Roll Bar Bush 30mm <b>50 Only</b>	904 326 0981	1
	2XN	Rear Anti-Roll Bar Bush 33mm <b>35 BUS &amp; 50 Only</b>	906 326 0481	1
	2XM	Rear Anti-Roll Bar Bush 35mm <b>50 Only</b>	2E0 511 413L / 906 326 2681	1

## LT 2 (1995 - 2006)

Type	Code	Description	OE No	Bushes
	2AF	Front Anti-Roll Bar Bush 25mm	904 323 0085	1
	2AE	Rear Anti-Roll Bar Link Bush	601 3210 350	1
	2AH	Rear Anti-Roll Bar Bush 22mm	901 326 0081	1
	2XB	Rear Anti-Roll Bar Bush 33mm	904 326 1081	1

# VOLKSWAGEN

## Transporter T5 & T6 (2003 - On)

Type	Code	Description	OE No	Bushes
	KIT 211	44EA, 44EC, 44EG, 44EE	SEE BELOW	8
	44EA	Front Wishbone - Front Bush	7H0-407-183	2
	44EC	Front Wishbone - Rear Bush	7H0-407-182/A	2
	44EG	Rear Trailing Arm - Inner Bush	7H0-501-132	2
	44EE	Rear Trailing Arm - Outer Bush	7H0-501-131	2
	44EJ	Front Anti-Roll Bar Bush 22mm	7H0-411-313	2
	44EK	Front Anti-Roll Bar Bush 23mm	7H0-411-313-A	2
	44EL	Front Anti-Roll Bar Bush 25mm	7H0-411-313-B	2
	44ER	Rear Anti-Roll Bar Link Bush 22mm	7H0-511-414	2
	44ES	Rear Anti-Roll Bar Link Bush 24mm	7H5-511-414	2
	44ET	Rear Anti-Roll Bar Link Bush 28mm	7H5-511-414-A	2
	44EM	Rear Anti-Roll Bar Bush 22mm	7H0-511-413-A	2
	44EP	Rear Anti-Roll Bar Bush 24mm	7H0-511-413-B	2
	44EQ	Rear Anti-Roll Bar Bush 28mm	7H0-511-413-C	2

# ABOUT US

Polybush's use of high quality pure materials offers immense flexibility and resilience, providing original ride comfort with the durability of Polyurethane. Our in-house design and development team ensures that Polybush suspension products continue to meet the changing demands in automotive market.

All our bushes are designed and engineered to exacting specifications, keeping the suspension working as the manufacturer intended.

Key features and benefits to fitting Polybush:

- Easy to fit- the original fit and forget
- Less Downtime- Keeping your vehicles on the road
- Reduced MOT Costs
- Lasts 4-5 times longer than original rubber bushes
- Controlled suspension movement
- Impressive & confident ride
- Prolonged tyre life
- Unaffected by oil, fuel and road contaminants
- Fixes premature bush failures
- No requirement for specialist tools

Have a unique project you need help with?  
Get in touch with the Polybush team!





# Polybush®

Revolutionise Your Ride

Want to get in touch?

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